

Clarification of Nadcap requirements for Hot Isostatic Pressing (HIP) suppliers.

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For the attention of the Managing Director and Quality Manager.

Dear Sir or Madam,

Scope / Applicability:

All suppliers performing HIP processes (as detailed in SABRe supplier approvals) covered by Nadcap on aerospace product on behalf of Rolls-Royce.

Introduction:

SABRe has previously mandated the requirement for Nadcap accreditation of suppliers performing special processes on Rolls-Royce aerospace product. With the need to continually improve special process compliance within our supply chain, Rolls-Royce has made the decision to formally mandate the requirement of including Nadcap accreditation for Hot Isostatic Pressing (HIP) AC7102/6.

Action required:

HIP suppliers are expected to achieve Nadcap accreditation to AC 7102 and AC 7102/6, where these processes are performed on Rolls-Royce aerospace product, before 30th April 2014.

Accreditation will be conducted against the requirements of the baseline checklist. Nadcap accreditation at all levels of the supply chain (including special process sub tiers to the primes) shall be achieved by the end of April 2014. Please contact your Supply Chain Management Team to review timescale commitments to meeting this requirement.

For details of how to book an audit please contact the Performance Review Institute directly. Contact details can be found on the following website: <http://www.pri-network.org>

NTS category: General Information

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